

METHOD OF MAKING CORRUGATED PART

ABSTRACT

A method for continuously forming molded parts includes
5 providing an extruder; directing a hollow column of plastic material from said
extruder; providing a plurality of die blocks each including planar end segments
having differing geometry and joined by intermediate convoluted segments;
continuously moving such die blocks for receiving and forming the hollow column
into strut boots with planar end segments and intermediate convoluted segments
10 and advancing the shaped column of plastic material from the continuously moving
die blocks and providing a cutter synchronized to the movement of the shaped
column for separating the planar end segments to form one or more parts having
planar end segments of the same or differing geometry in each part or with
differing geometry from part to part.

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